

CERTIFICATION Notice

An Urgent Bulletin from CSA Group

Welding Equipment No. 11

(Supersedes Notice Welding Equipment No. 01, Ref No. N89-133)

See Attachment 1 for Effective Dates.

Date: October 21, 2020

See Attachment 1 for Application Due Dates

Announcing: New standard CAN/CSA C22.2 No. 60974-6:19 / ANSI/IEC 60974-6:2019, Arc Welding Equipment - Part 6: Limited Duty Equipment

See Attachment 2 for affected Class Numbers

To purchase the Standard, visit us at store.csagroup.org

Who is affected?

Manufacturers of arc-welding equipment, limited duty equipment (Hobby welders).

What do you do?

1. CSA Group Service Delivery staff will contact you to address compliance with each revision as applicable to the product designs covered in your affected Certification Reports. In addition to updates to your Certificate(s) of Compliance & Report(s), testing may be required to comply with these revisions.
2. Please respond within thirty (30) days of receiving CSA Group's "Application for CSA Certification Services" and "Quotation" communication. You must respond no later than the application dates listed in Attachment 1 in order to guarantee the update to your certification is completed by the corresponding effective dates shown in the same attachment. If testing is needed, we will inform you of the samples required.

Approvals:

The Standard CSA C22.2 No. 60974-6:19 / ANSI/ IEC 60974-6:2019 is based on the IEC Standard 60974-6:2017, 3rd edition with Canadian and US deviations. Manufacturers may open an application at any time for the certification of their Limited Duty Arc-Welding Equipment to CSA C22.2 No. 60974-6:19 / ANSI/ IEC 60974-6:2019.

Background and Rationale:

This Notice has been prepared to advise manufacturers of limited duty arc-welding equipment (Hobby welders) that:

1. CSA Standard C22.2 No 60-M90 has been withdrawn (see Attachment No 1 for effective dates).
2. The publication of CSA Standard C22.2 No 60974-6:19. (see Attachment No 1 for effective dates).

For questions specific to your file or products contact your CSA Group technical staff associate.

Go to <https://www.csagroup.org/testing-certification/product-listing/> and enter your Master Contract # and the class numbers associated with this Notice to determine which of your products are affected.

For technical questions on this Certification Notice

Contact Jean-Pierre Boivin
by phone 514-428-2432, fax 416-747-4149
or e-mail jean-pierre.boivin@csagroup.org

The standard edition or amendments announced in this Notice may be used for certification as of the date of issue of this Notice. The "Effective date" in this Notice is the date on which the current requirements, applicable to Certified products listed in the affected class numbers, expire and the standard edition or amendments announced in this Notice become the only requirements that may be used for certification.

In the event that currently certified products do not comply with the latest requirements outlined in this Notice after the "effective date", the certification of such models may be discontinued.



Visit us at www.csagroup.org where you can click on "Contact Us" for the online phone listing of our Offices and Partners.

ATTACHMENT 1

Effective Dates

Between the date of this Notice and March 30, 2021, Limited duty Arc Welding Equipment (Hobby Welders) may be evaluated to CSA C22.2 No 60-M90 and UL 551, 8th Ed for new products and revised product submission.

After March 30, 2021 new products and revisions to Limited duty Arc Welding Equipment (Hobby Welders) will be evaluated to CSA C22.2 No 60974-6 -19 /ANSI/IEC 60974-6-2019.

Limited duty Arc Welding Equipment (Hobby Welders) certified to previous standards on or before March 30, 2021 can continue to be manufactured with no major changes until June 30, 2026. Products made after June 30, 2026, shall be evaluated to the CSA-C22.2 No. 60974-6-19 /ANSI/IEC 60974-6-2019.

ATTACHMENT 2

Affected Class Numbers

Class No:

5611 01, WELDING MACHINES

5611 03, WELDING MACHINES

5611 81, WELDING MACHINES – Certified to US Standards

5611 83, WELDING MACHINES – Certified to US Standards